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ABOUT US



BINMAK, established in Bursa-Türkiye since 1960.

BINMAK company is to create a dynamic company structure with the sole aim of 'excellence' with the cooperation of reliable and experienced experts in the fields of electronics and mechanical engineering.

Binmak has been active in the machine sector Over all production with :

PLATE BENDING MACHINES

- * 2 Roll bending machines
- * 3 Roll bending machines
- * 4 Roll bending machines

SPECIAL PLATE BENDING MACHINES

- * CONICAL PLATE BENDING MACHINE
- * GUARD RAIL BENDING MACHINE
- * SINUS PANEL BENDING MACHINE

PIPE & PROFILE BENDING MACHINES

- * MOTORISED ,3 ROLL PROFILE & PIPE BENDING MACHINE
- * HYDRAULIC 3 ROLL PROFILE & PIPE BENDING MACHINE
- * HYDRAULIC 4 ROLL PROFILE & PIPE BENDING MACHINE
- * HYDRAULIC ALUMINUM BENDING MACHINE

SPECIAL FORM MACHINES

- * AUTOMATIC FLANGE FORMING MACHINE W/PUNCHING SYSTEM
- * AUTOMATIC, DUAL SIDED BEADING MACHINE
- * HYDRAULIC FLAT BAR SPIRALLING MACHINE
- * AUTOMATIC BEAD FORMING MACHINE

We offer special bending and forming machines to manufacture forms as requested by our customers. We are at your disposal.

HYDRAULIC 4 ROLLS PLATE BENDING MACHINE (HEAVY TYPE)



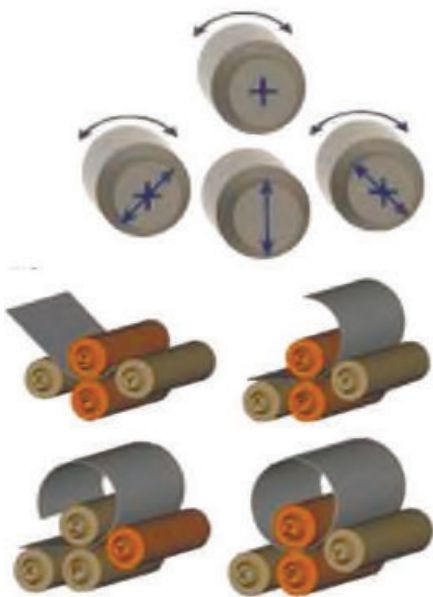
Standard Equipment

- Electronic balancing system for parallel movement of rolls.
- Pinch roll and lateral rolls move pyramidal linear with hydraulic pistons.



4R - BHSS

HYDRAULIC 4 ROLLS PLATE BENDING MACHINE



4R - BHSS

4 ROLLS PLATE BENDING MACHINE



Standard Equipment

- Pinch roll and lateral rolls move with hydraulic pistons in orbital way.
- Electronic balancing system for parallel movement of rolls.

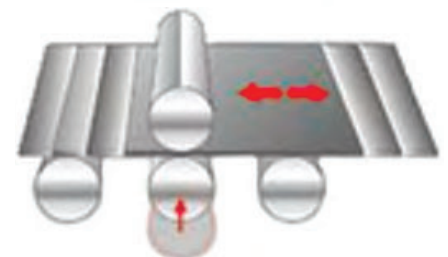
Optional Equipment

- NC/CNC automation

4 ROLL BENEFITS



The plate is positively (actively) squared against the rear roll.



The Plate is firmly pinched and constantly under control.

4R - BHS

4 ROLLS PLATE BENDING MACHINE

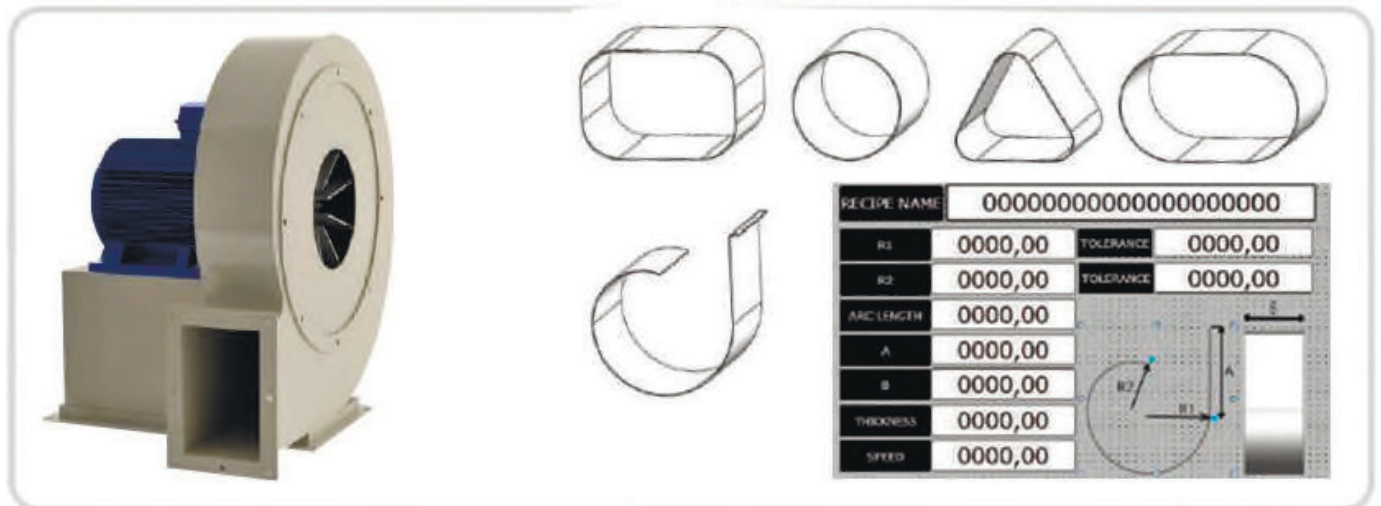


4R-BMS

SERVO DRIVE(CNC) 4 ROLLS PLATE BENDING MACHINE



.All turning and bending movements are driven by servo motor.



Standard Equipment

- PLC : Siemens.
- 7" Touch Screen: Siemens.
- USB Hub.

Optional Equipment

- Automation with CNC control.
- Material Ejector

4-DMS

4 ROLLS BENDING MACHINE WITH SERVO MOTOR

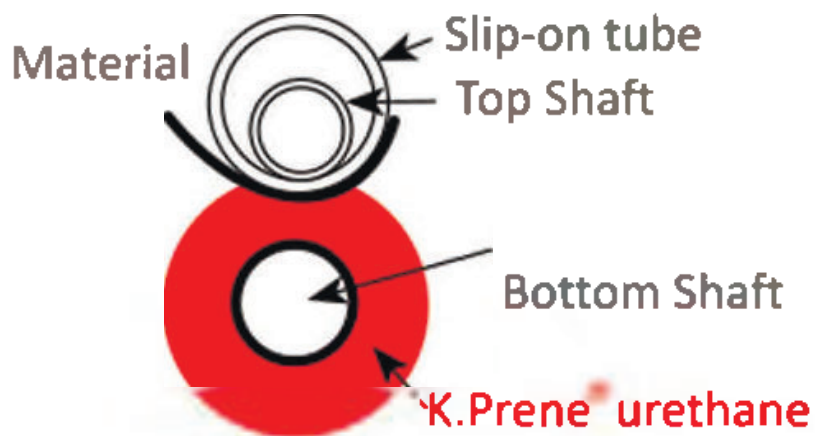


4-DMS

2 ROLLS CNC BENDING MACHINE

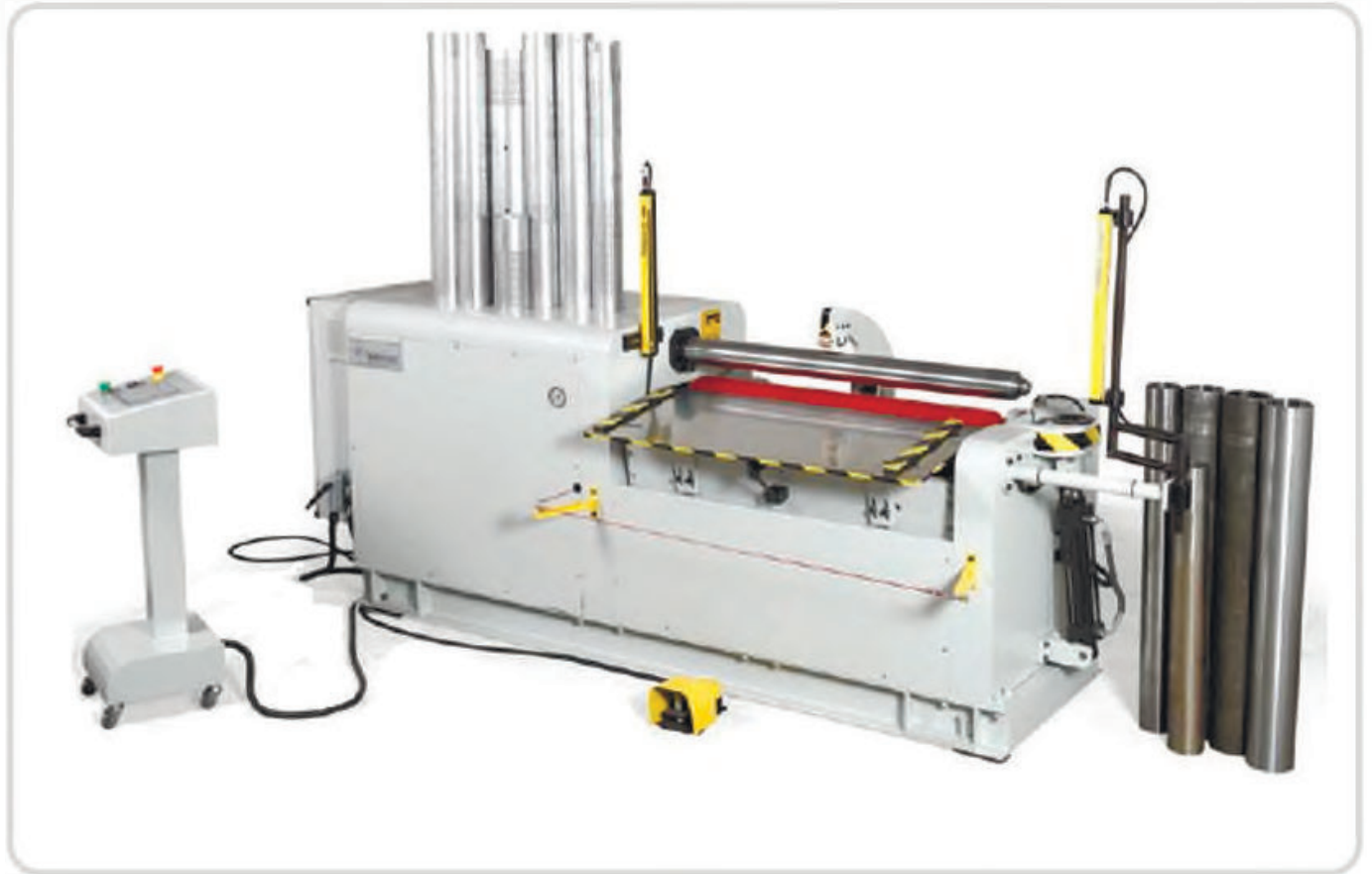


Two Roll, Steel Urethane System:
Rotation of both rolls are accurate
curving and rolling of complete or partial
cylinders in one pass!



2 - BT

2 ROLLS CNC BENDING MACHINE



Standard Equipment

- High working capacity. (Serial production)
- Bending at once capability.
- Top roll provides to needed diameter and urethane roll provides to pre-bending.
- Quick change top roll.

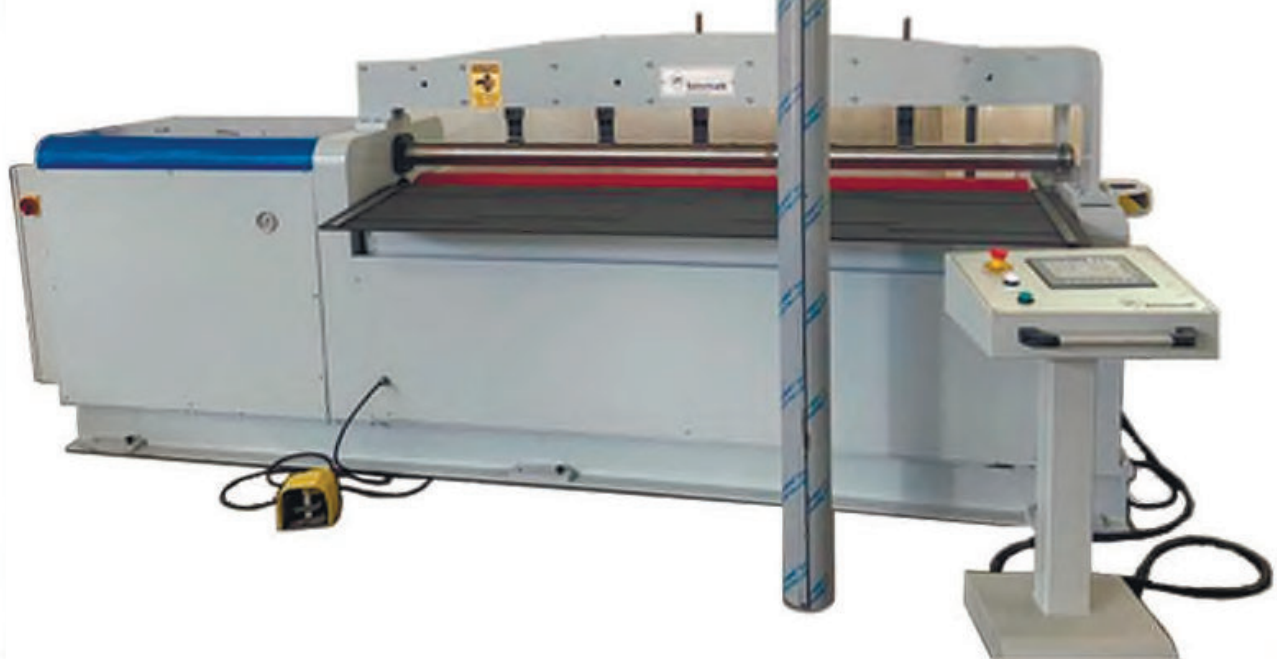


2 - BT

2 ROLLS PLATE BENDING MACHINE FOR MAX. LENGHT AND MIN DIAMETER



Bending Length : 3000 mm



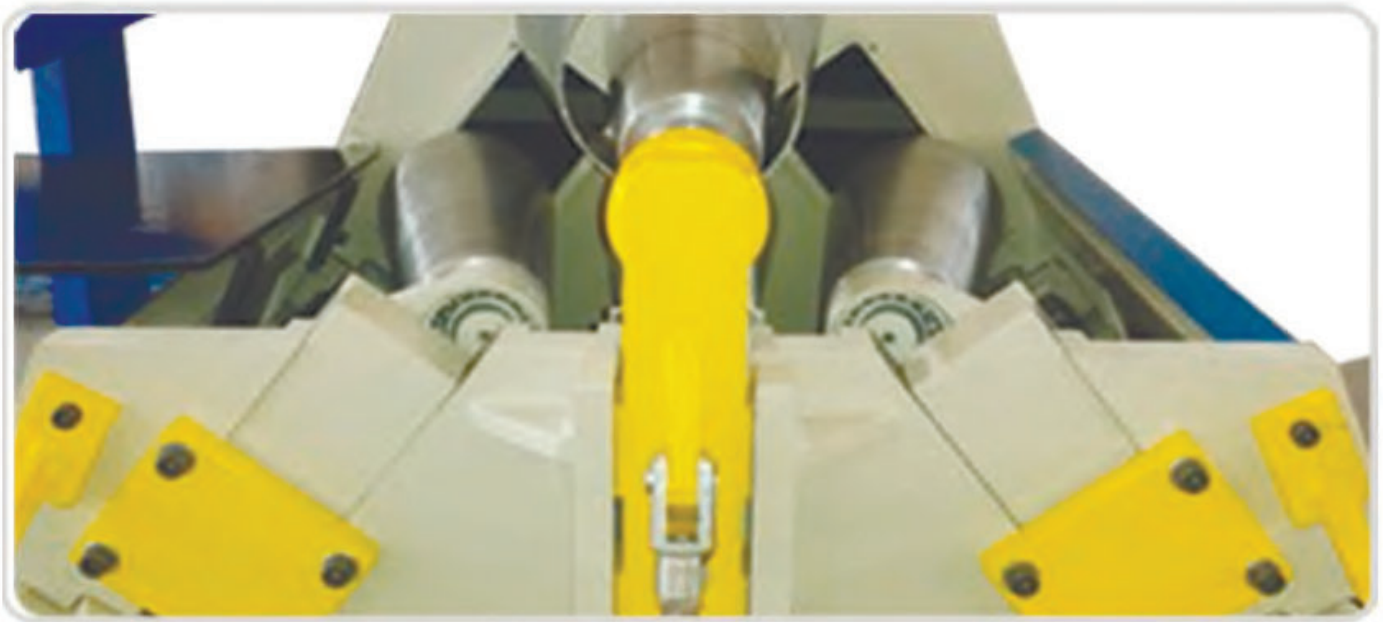
2 - BT

2 ROLLS,AUTOMATIC HIGH SPEED BENDING MACHINE



2 - BT

4 ROLLS CONICAL BENDING MACHINE



4-R BC

3 ROLLS HYDRAULIC PLATE BENDING MACHINE



Pinch roll and lateral rolls move with hydraulic pistons in orbital way.



3 - HS

MOTORISED, 3 ROLLS PLATE BENDING MACHINE

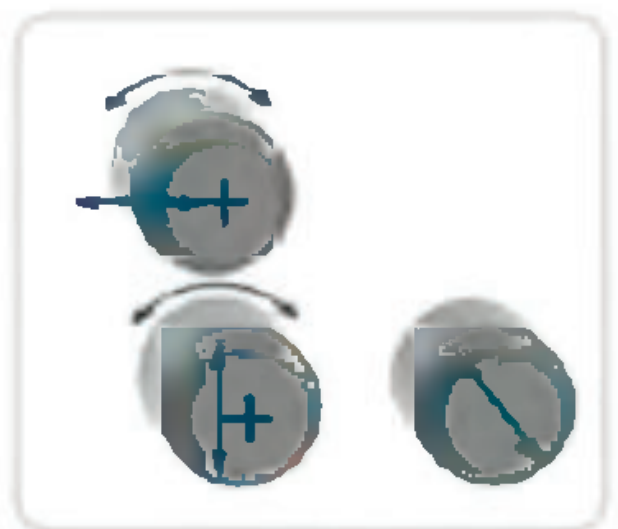


Standard Equipment

- Two rolls driven by a single gearbox and gear system for top and bottom rolls.
- SAE 1050 (CK 50) quality certificated steel rolls with high tensile strength.
- Welded steel construction.

Optional Equipment

- Motorised back roll.
- Digital readout for motorised rear roll.
- Induction hardened rolls.



3 - LBS

CNC, FLANGE FORMING MACHINE WITH PUNCHING SYSTEM



Standard Equipment

- PLC control.
- Changeable distance feature for punching by servo motor.
- Adjustable flange size.
- Automatic flange forming.
- Automatic punching system.
- Hydraulic punching system for changeable hole pieces and diameters.
- Material squaring system.



FBM

FLANGING FORMING & BELLMOUTH MACHINE



Optional Equipment

- Changeable material holder dies for different diameters.
- Punching die for the different diameters.
- Forming system for shape of bell mouth.



FBB

BORDERING & FLANGE FORMING MACHINE



Standard Equipment

- Hydraulic vertical beading and flange forming machine is specially designed for different diameters.
(Diameters: 100mm 1200mm)
- Our machine forms a flange and bead at the same time.
- Manual and automatic working system.
- Adjustable size of flange.
- PLC control system.

KBS

FLANGING & FORMING MACHINE



Optional Equipment
-Guarding and light curtain
for safety.

KBS

SPECIAL 4 ROLLS BENDING MACHINE (BIGGER THICKNES, SMALLER DIAMETER)



4R - SBS

SPECIAL 4 ROLL BENDING MACHINE (BIGGER THICKNES, SMALLER DIAMETER)



Optional Equipment

- NC automation.
- Automatic operation with Siemens PLC.
- Siemens touch screen.
- Memory: 100 programs

4R - SBS

SPECIALLY POSITIONED FORM ROLLS PROVIDES TO PERFECTLY BENDING



Standard Equipment

-The machine is suitable for the bending of thicker material with small diameter.



3R - SB

FEEDING AND EJECTOR SYSTEM SPECIAL BENDING MACHINE



3R - SB

SINUS PANEL AND FORMED PLATE BENDING MACHINE



4R - SP

DUAL SIDED BORDERING MACHINE



Standard Equipment

- NC automation.
- Full automatic operation.
- Dual sided forming feature at the same time.
- Variable speed adjustment system.

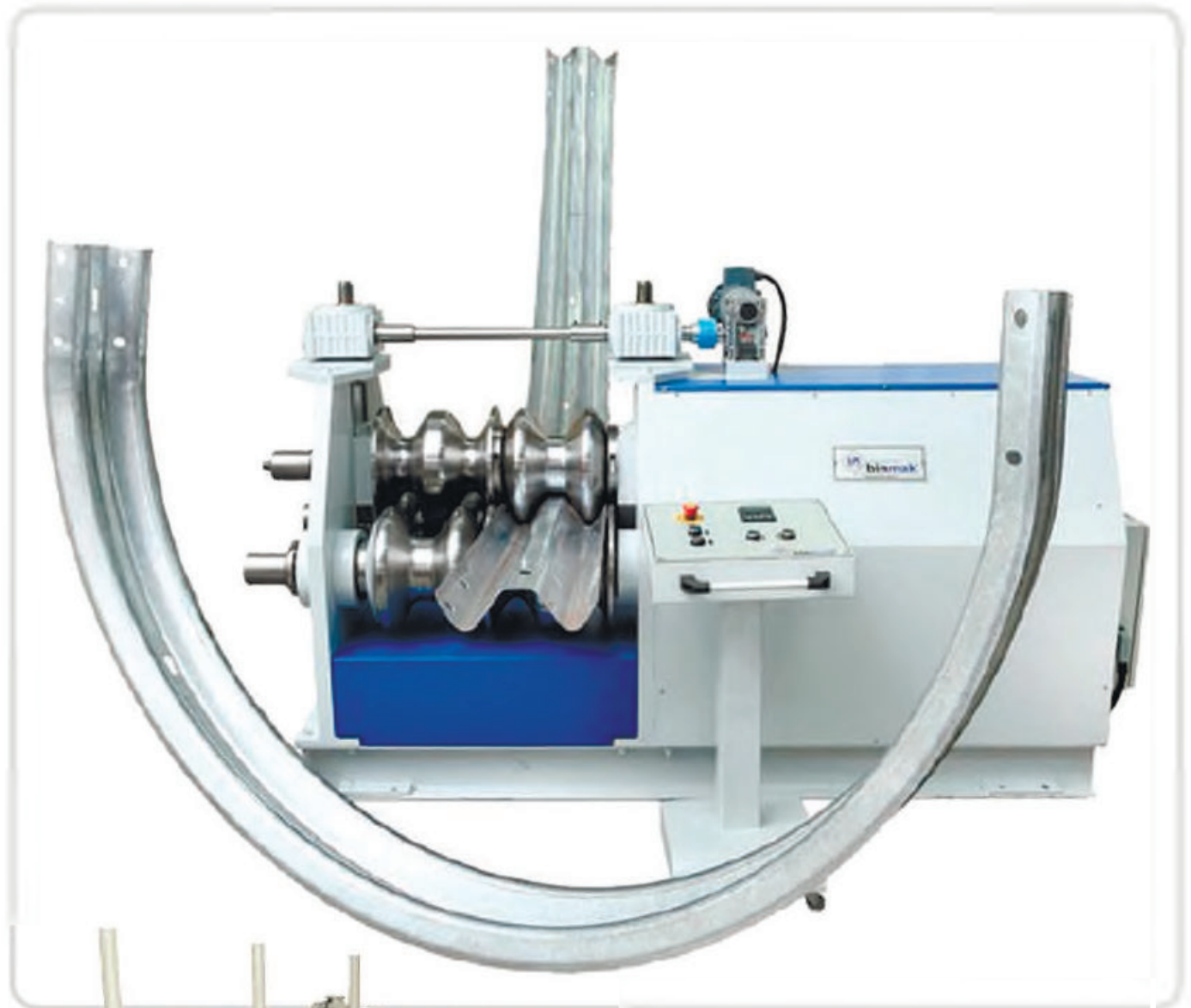
KBS

HYDRAULIC FLAT BAR SPIRALLING MACHINE



BFS

GUARD RAIL BENDING MACHINE



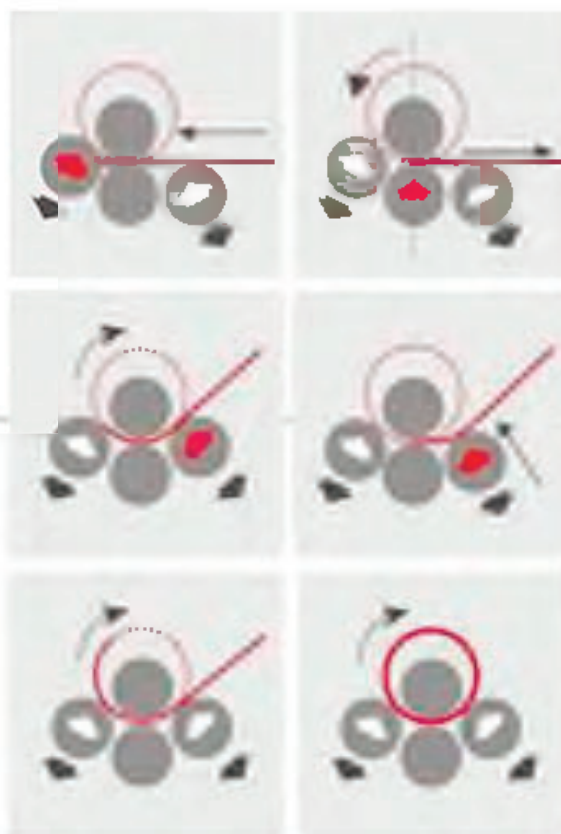
Standard Equipment

- Digital readout.
- 2-wave and 3- wave guardrails.
- Concave and convex bending.

3R - RB

4 ROLLS PROFILE TUBE BENDING MACHINE

the additional roller is used for better input of the material and execution of the process of pre-bending.



BMP 4R - 90 / BMP 4R - 70

ALUMINUM PROFILE BENDING MACHINE



- Automatic operation with PLC.
- 3 rolls powered by planetary gearbox.

MODEL 3

HYDRAULIC 3 ROLL PROFILE BENDING MACHINE



Technical Specifications

		BMP 160	BMP 180	BMP 200
Shaft Diameters	Ø mm	160	180	200
Rolls Diameter	Ø mm	500	580	650
Working Speed	m/min	3 - 6	3 - 6	2 - 5
Motor Power	kW	22	30	30

BMP - 200 / BMP - 180 / BPM - 160

HYDRAULIC 3 ROLL PROFILE BENDING MACHINE



Optional Equipment

- All kind of pipes, tubes, profile rolls and IPN and UPN beam attachments are available upon request.
- Infinitely variable speed adjustment.
- NC Control.

Technical Specifications		BMP - 120
Roll Diameters	Ø mm	120
Roll Diameters	Ø mm	390
Working Speed	m/min	2 - 7,5
Motor Power	kW	15

BMP - 120

HYDRAULIC 3 ROLLS PROFILE TUBE BENDING MACHINE



Optional Equipment

- Pipe and profile bending rolls.
- Hydraulic lateral guide rolls (3 axis)
- Infinitely variable speed adjustment.
- NC Control.



Technical Specifications

Roll Diameters	Ø mm	100
Lower Roll Diameters	Ø mm	315
Working Speed	m/min	

BMP - 100

BMP - 100

HYDRAULIC 3 ROLLS PROFILE & PIPE BENDING MACHINE



Optional Equipment

- Pipe Tube and profile bending rolls.
- Hydraulic lateral guide rolls (2 axis)
- NC Control.

Technical Specifications		BMP - 80
Upper Shaft Diameters	Ø mm	80
Bottom Rolls Diameter	Ø mm	70
Roll Diameter	Ø mm	245
Working Speed	m/min	6

BMP - 80

HYDRAULIC 3 ROLLS PROFILE & PIPE BENDING MACHINE



Optional Equipment

- Pipe Tube bending rolls.
- Profile bending rolls.
- Angle bending rolls.
- Digital readout.
- Special lateral angle guide rolls.
- NC Control.



Technical Specifications		BMP60
Shaft Diameters	Ømm	60
Bottom Rolls Diameter	Ømm	215
Top Roll Diameter	Ømm	215
Hydraulic Power	ton	18
Working Speed	m/min	4

BMP - 60

BORDERING MACHINE



Optional Equipment

- Movement of top roll by hydraulic system.
- Optional Rolls for special jobs.

		KBM 2,5	KBM H 2,5	KBM 4	KBM H4
Shaft Length	mm	250	250	350	350
Bordering Capacity	mm	2,5	2,5	4	4
Roll Diameter	mm	96	96	126	126
Throat Depth	mm	160	160	200	200
Engine Speed	m/dk	5	5	5	5

KBM / KBM - H



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